Mounting Instructions 08-12 BMW R1200GS







- 1. Place the bike on the center stand
- 2. Remove the stock bar caps, rest the bars on the tank or gauges. Remove the lower bar mounts.
- 3. Remove the plastic caps on each fork cap, Remove the nut on each fork using a 14mm socket.
- 4. Now with the forks hanging from the bike, you can remove the large nut on the bottom of the OEM steering stem stud.
- 5. Pull the triple clamp off and remove the 2 wire connections. You will need to take off the cover to get to the wires.
- 6. With the upper triple clamp removed, Press out the OEM steering stem stud from the triple clamp.
 - 7. Press in the new GPR steering stem stud into the top triple clamp. (Photo 1)
- 8. Re-install the top triple clamp on the bike, plug in the two connections and snug down the steering stem nut. (Photo 2)
- 9. ALIGN THE STEM STUD SO THE SQUARE DRIVE ON THE TOP IS PERFECTLY SQUARE TO THE STEERING. Tighten the stem stud when aligned.
- 10. Slid the forks back into place and tighten the nuts on each fork tube.
- 11. Install the GPR V4 Fat Bar mount to the top triple clamp. (Photo 4)
- 12. Install the GPR Arm Bracket on the square drive on the stem.
- 13. install the GPR V4 Stabilizer into the bar mounts. Tighten the pinch bolt on the arm bracket (Photo 4)
- 14. Install the top GPR bar mount and set the bars to rider preference. (Photo $\mathbf{5} + \mathbf{6}$)

